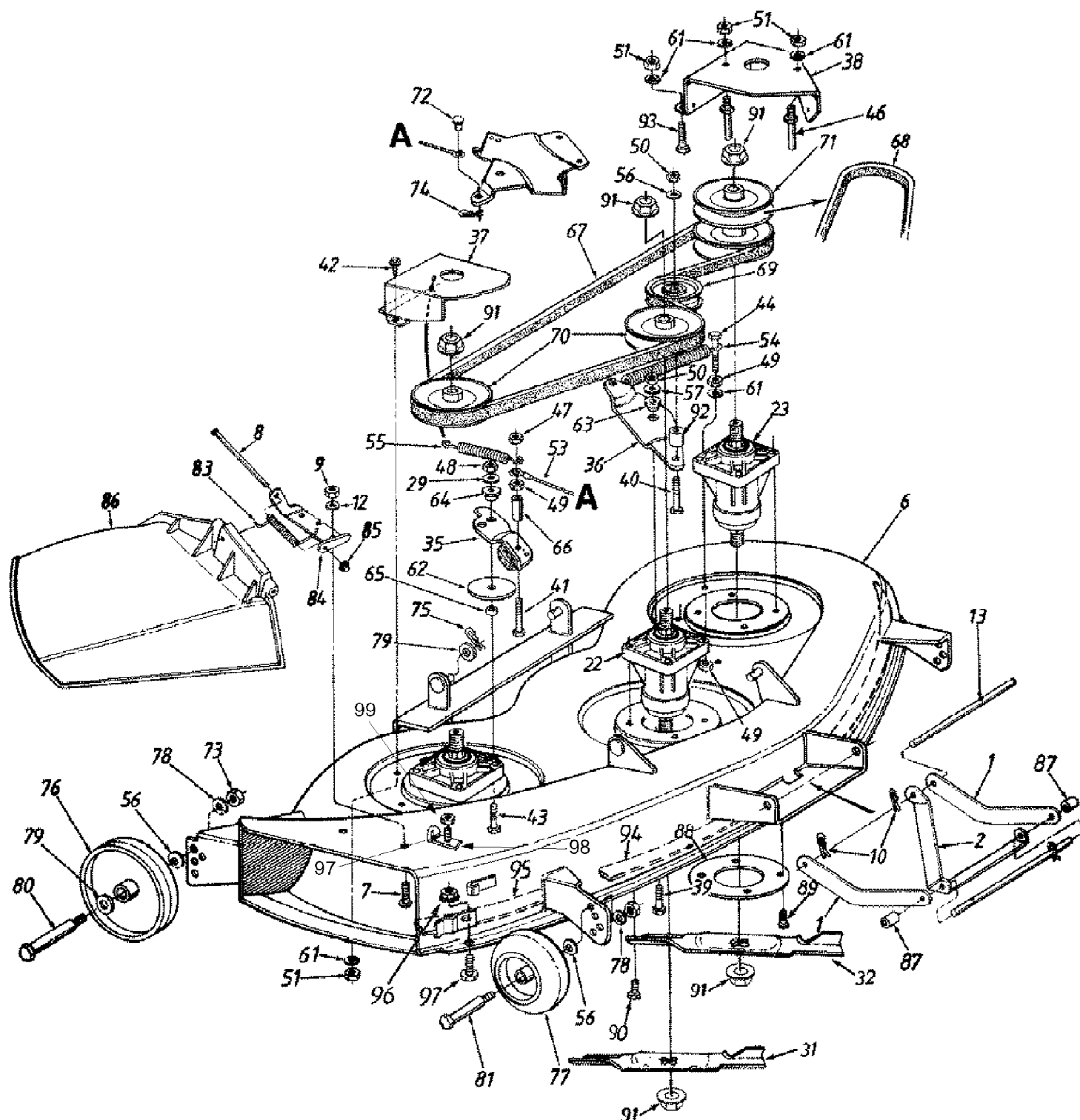


14BU836H190 GT-205 (1999)
46" Deck Assembly

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14BU836H190 GT-205 (1999)
46" Deck Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	17347	1	S	Deck Stabilizer
2	17264	1	S	Diagonal Brace
6	683-0054	1	S	46" Deck Ass'y. Comp. (Electric Clutch)
7	710-0258	1	S	Hex Bolt 1/4-20 x .62" Lg.
8	711-0792	1	S	Hinge Pin
9	712-3006	1	/P	Hex Nut 1/4-20 Thd.
10	714-0149B	1	S	Hairpin Clip
12	736-0270	1	/P	Bell-Wash. 1/4" I.D.
13	738-0392	1		Deck Connecting Rod
22	618-0240	1	S	Spindle Ass'y. (R.H. & Center)
23	618-0241	1	S	Spindle Ass'y. (L.H.)
29	736-0119	1	S/F	Lock Wash. 5/16" I.D.
31	742-0645	1	S	Blade 14.88" Lg. (Middle)
32	742-0644	1	S	Blade 16.28" Lg. (R.H. & L.H.)
35		1		UNKNOWN
36	17213A	1	S	Idler Bracket
37	17258A	1	S	Belt Cover Brkt. - R.H.
38	783-0066A	1	/P	Belt Cover - L.H.
39	710-0152	1	S	Hex Bolt 3/8-24 x 1.0" Lg.
40	710-0151	1	/P	Hex Bolt 3/8-24 x 2" Lg.
41		1		UNKNOWN
42	710-0599	1	/P	Hex Wash. Hd. Tap-Scr. 1/4-20 x .5"
43		1		UNKNOWN
44	710-0698	1	/P	Hex Bolt 1/4-28 x 1.5" Lg.
46	711-0993	1	S	Belt Guard Pin 1/4" Dia.
47		1		UNKNOWN
48		1		UNKNOWN
49	712-0138	1	S	Hex Nut 1/4-28 Thd.
50	712-0241	1	/P	Hex Nut 3/8-24 Thd.
51	712-3006	1	/P	Hex Nut 1/4-20 Thd.
53		1		UNKNOWN
54	732-0594A	1	S	Extension Spring 6.17" Lg.
55		1		UNKNOWN
56	736-0105	1	/P	Bell-Wash. .38" I.D. x .88" O.D.
57	736-0331	1	/P	Bell-Wash. .39" I.D. x 1.13" O.D.
61	736-0329	1	S/F	L-Wash. 1/4" I.D.
62		1		UNKNOWN
63	738-0347	1	S	Shld. Spacer .625" I.D.
64		1		UNKNOWN
65		1		UNKNOWN
66		1		UNKNOWN
67	754-0349	1	S	V-Belt
68	754-0350	1	S	V-Belt
69	756-0627	1	S	FI-Idler Pulley 3.5" O.D.
70	756-0969	1		Pulley 5.0" Dia.
71	756-0603	1	/P	Double Pulley 5.0" Dia.
72		1		UNKNOWN
73	712-0798	1	/P	Hex Nut 3/8-16 Thd.
74		1		UNKNOWN
75	714-0145	1	S	Intern. Cotter Pin 3/8 Dia.
76	734-0973	1	/P	Deck Wheel 5" Dia.
77	734-3058B	1	S	Deck Wheel w/Insert 5" Dia.
78	736-0169	1	S/F	L-Wash. 3/8" I.D.

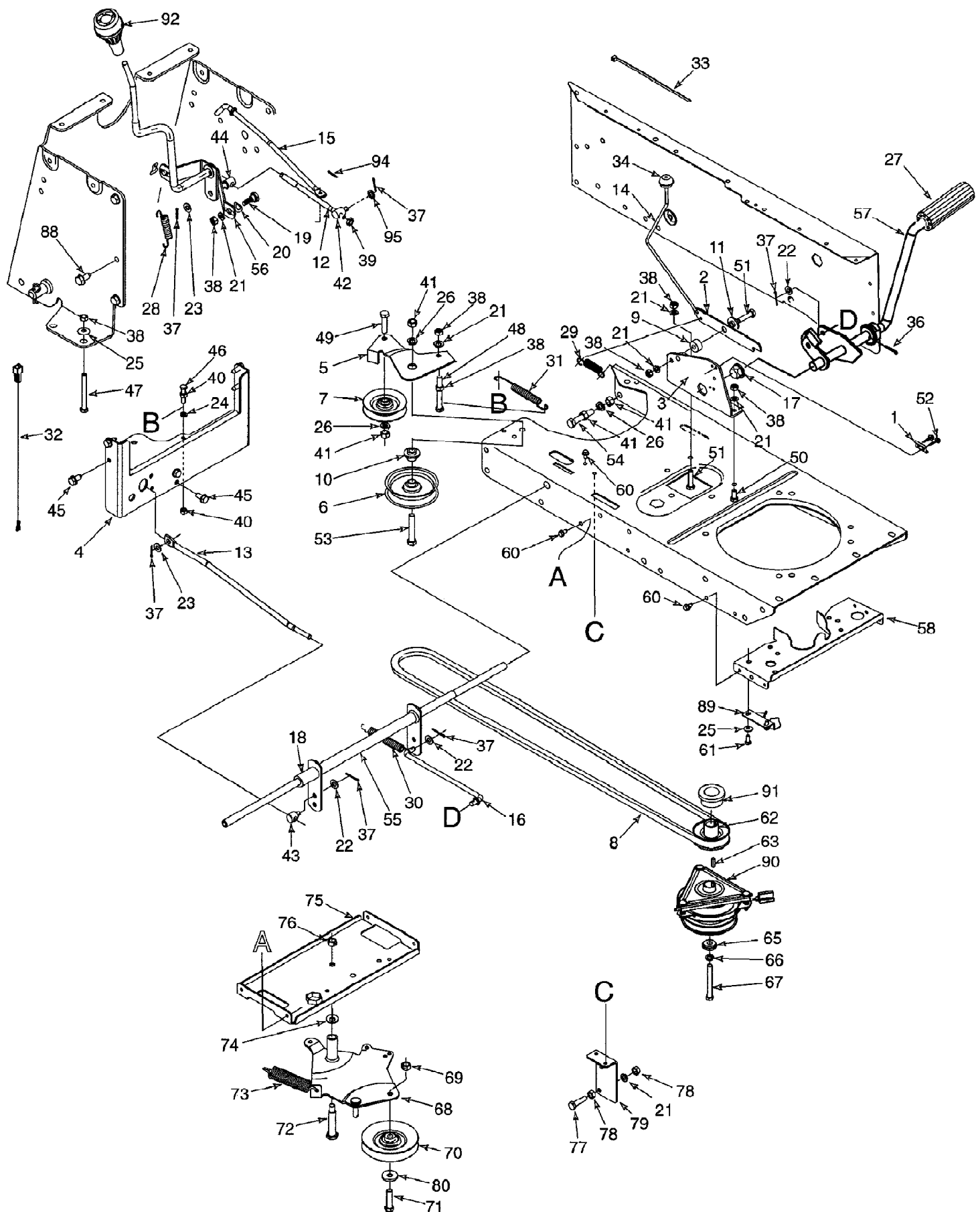
14BU836H190 GT-205 (1999)
46" Deck Assembly

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Ref #	Part Number	Qty	S/P/F	Description
79	736-0192	1	S	Fl-Wash. .531" I.D.
80	738-0533	1	S	Shoulder Bolt .498" Dia. x 1.64" Lg.
81	738-3056	1	S	Shoulder Bolt
83	732-0602	1	S	Torsion Spring
84	703-1693	1	S	Hinge Mtg. Brkt.
85	726-0106	1	S	Push Nut
86	731-1032	1	S	Chute Ass'y. (Incl. Ref. 8, 83, 84, 85, 86)
87	750-0932A	1	S	Spacer 5/8" I.D. x 7/8" O.D.
88	17982	1	S	Spindle Reinforcement Plate
89	710-0650	1	/P	Hex Wash. Hd. Scr. 5/16-18 x 1" Lg.
90	710-1260	1	S	Hex Wash. Hd. Scr. 5/16-18 x .75" Lg.
91	712-0417A	1	/P	Hex Flange Nut 5/8-18 Thd.
92	711-0242	1	S	Spacer .38" I.D.
93	710-0289	1	S	Hex Bolt 1/4-20 x .5" Lg.
94	783-0141	1		Skirt - Center
95	783-0142	1	S	Skirt - Right Hand
96	712-0271	1	/P	Hex Sems Nut 1/4-20 Thd.
97	710-0167	1	/P	Carriage Bolt 1/4-20 x .5" Lg.
98	16606	1	S	Retainer Hook Bracket
99	712-3027	1	S	Hex Lock Nut 1/4-20
?100	710-0751	1	/P	Hex Cap Screw 1/4-20 x .620

14BU836H190 GT-205 (1999)
Drive Assembly

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14BU836H190 GT-205 (1999)
Drive Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	17962	1		Switch Plate
2	16980A	1	S	Brake Lockout Brkt.
3	16924A	1	/P	Clutch Ass'y. Mtg. Brkt.
4	783-0402	1	S	Trans. Torque Brkt.
5	783-0467	1	S	Idler Brkt.
6	756-0515	1		FI-Idler Pulley
7	756-0116	1	S	Idler Pulley
8	754-0461	1	S	"V"-Belt
9	750-0214	1		Spacer .34" I.D. x .44" Lg.
10	748-0403	1		Shld. Spacer .38" I.D.
11	748-0234	1	/P	Shld. Spacer
12	747-0934	1		Speed Selector Rod
13	747-0935	1		Neutral Return Rod
14	747-0644	1		Brake Lockout Rod
15	747-0936A	1		Hydro Disengagement Rod
16	747-0724A	1	/P	Brake Link Rod
17	741-0225	1	S	Hex Flange Bearing
18	741-0491	1		Nyliner Flange Bearing
19	738-0296	1	S	Shld. Bolt
20	736-0141	1	S	Spr. Wash. 7/16" I.D.
21	736-0119	1	S/F	L-Wash. 5/16" I.D.
22	736-0275	1	S	FI-Wash. 5/16" I.D.
23	736-0140	1	S	FI-Wash. .38" I.D.
24	736-0329	1	S/F	L-Wash. 1/4" I.D.
25	736-0242	1	/P	Bell-Wash. .345" I.D.
26	736-0169	1	S	L-Wash. 3/8" I.D.
27	735-0196	1	S	Foot Pad
28	732-0433	1		Ext. Spring 2.75" Lg.
29	732-0395	1	S	Ext. Spring 2.51" Lg.
30	732-0470A	1	S	Ext. Spring 4.74" Lg.
31	732-0840	1	S	Ext. Spring 4.97" Lg.
32	725-1399	1		Transmission Wire
33	725-0157	1	/P	Cable Tie
34	720-0166	1	/P	Ball Knob
36	714-0115	1	S	Cotter Pin 1/8" Dia. x 1" Lg.
37	714-0111	1	S	Cotter Pin 3/32" Dia. x 1" Lg.
38	712-3010	1	S	Hex Nut 5/16-18 Thd. (Gr. 5)
39	712-3045	1	S	Hex Jam Nut 5/16 Thd. L.H.
40	712-3006	1	/P	Hex Nut 1/4-20 Thd. (Gr. 5)
41	712-3017	1	S	Hex Nut 3/8-16 Thd. (Gr. 5)
42	711-1132	1	S	Ferrule 5/16-24 Thd. L.H.
43	711-1155	1		Ferrule 5/16-18 Thd.
44	711-0832	1	S	Ferrule 3/8-24 Thd.
45	710-0726	1	/P	Hex Wash. TT-Tap Scr. 5/16 x .75" Lg.
46	710-0106	1	/P	Hex Bolt 1/4-20 x 1.25" Lg.
47	710-0189	1	/P	Hex Bolt 5/16-18 x 3" Lg.
48	710-0176	1	/P	Hex Bolt 5/16-18 x 2.75" Lg.
49	710-0344	1	/P	Hex Bolt 3/8-16 x 1.5" Lg.
50	710-0118	1	S	Hex Bolt 5/16-18 x .75" Lg.
51	710-0528	1	/P	Hex Bolt 5/16-18 x 1.25" Lg.
52	710-0589	1	/P	Hex HD Tapp Scr. #10-16 x .75" Lg.
53	710-3011	1	/P	Hex Bolt 3/8-16 x 2.25" Lg.
54	710-3144	1	/P	Hex Bolt 3/8-16 x 2" Lg. (Gr. 5)

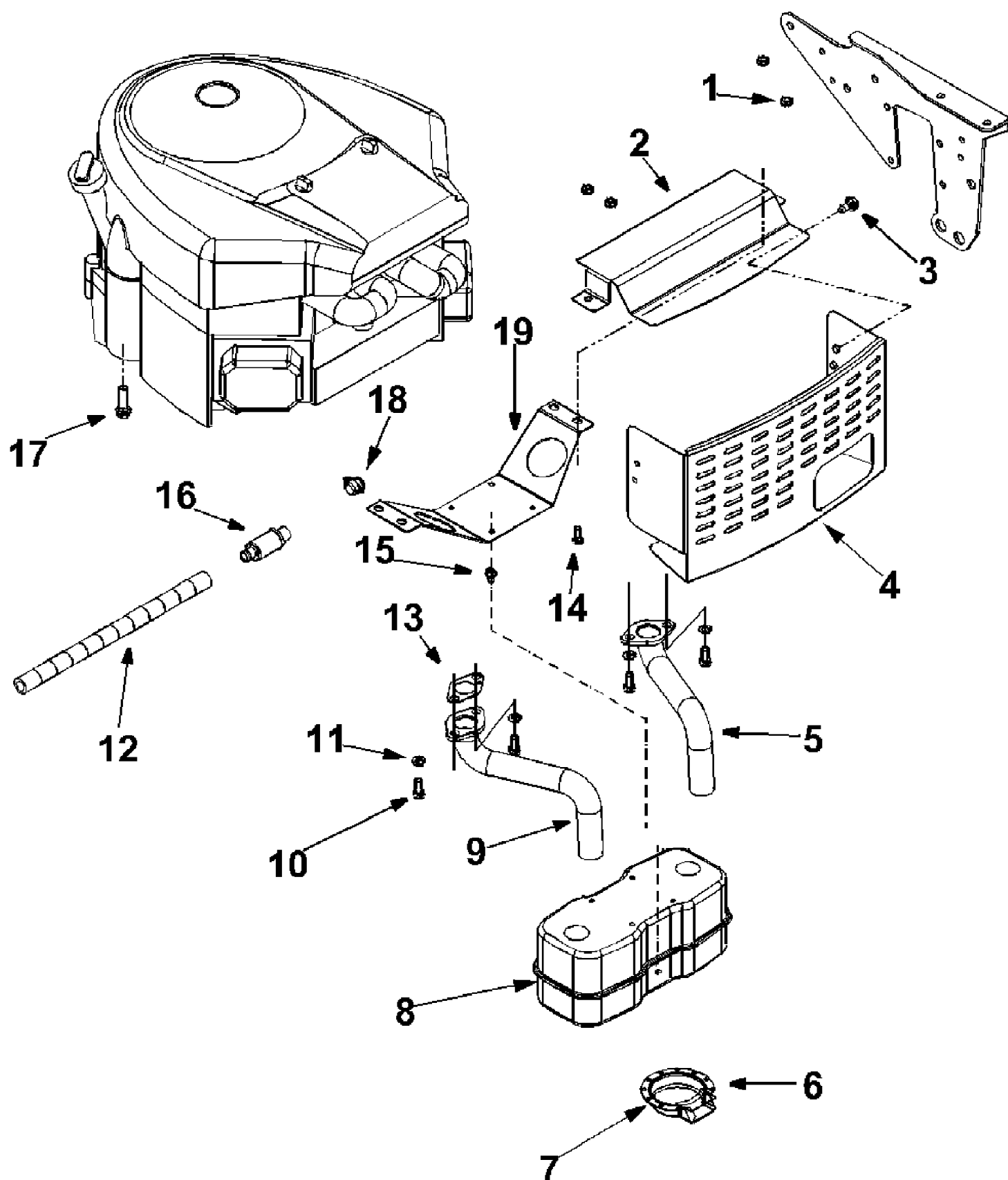
14BU836H190 GT-205 (1999)
Drive Assembly

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Ref #	Part Number	Qty	S/P/F	Description
55	650-0006	1	S	Cross Brkt. Tube Ass'y.
56	647-0024	1		Speed Control Lever Ass'y.
57	647-0025	1		Hydro Foot Pedal Ass'y.
58	17358D	1	S	Front Belt Guard
60	710-0599	1	/P	Hex Wash. TT-Tap Scr. 1/4-20 x .5"
61	710-3008	1	/P	Hex Bolt 5/16-18 x .75" Lg.
62	756-0637	1		Engine Pulley
63	714-0128	1	/P	Sq. Key 1/4 x 1" Lg.
65	738-0785	1	S	Shld. Spacer .445" I.D.
66	736-0171	1	S	L-Wash. 7/16" I.D.
67	710-1049	1	/P	Hex Bolt 7/16-20 x 3.75"
68	14076A	1	S	Idler Brkt. Deck Ass'y.
69	712-0214	1	S	Hex Cent. L-Nut 3/8-24 Thd.
70	756-0487	1	/P	Idler Pulley
71	710-0459	1	S	Hex Bolt 3/8-24 x 1.5" Lg.
72	738-0129	1		Shld. Bolt .498" Dia. x 2.05"
73	732-0180	1	S	Ext. Spring 4" Lg.
74	736-0105	1	/P	Bell-Wash. .38" I.D. x .88" O.D.
75	16888A	1	S	Deck Idler Support Brkt.
76	712-0375	1	/P	Hex Cent. L-Nut 3/8-16 Thd.
77	710-0158	1	S	Hex Bolt 5/16-24 x 1.25" Lg.
78	712-3057	1	S	Hex Nut 5/16-24 Thd. (Gr. 5)
79	13833A	1	/P	Parking Brake Mtg. Brkt.
80	736-0300	1	S	FI-Wash. .40" I.D. x .875" O.D.
88	710-0726	1	/P	Hex AB-Tap Scr. 5/16 x .75"
89	17418	1	S	Torque Bracket
90	717-1434	1	S	Electric PTO
91	711-3301	1		Clutch Spacer
92	720-0218	1	/P	Shift Knob
94	714-0104	1	S	Hairpin Clip
95	736-3008	1	S	FI-Wash. .344" I.D. x .75" O.D.

14BU836H190 GT-205 (1999)
Engine Accessories

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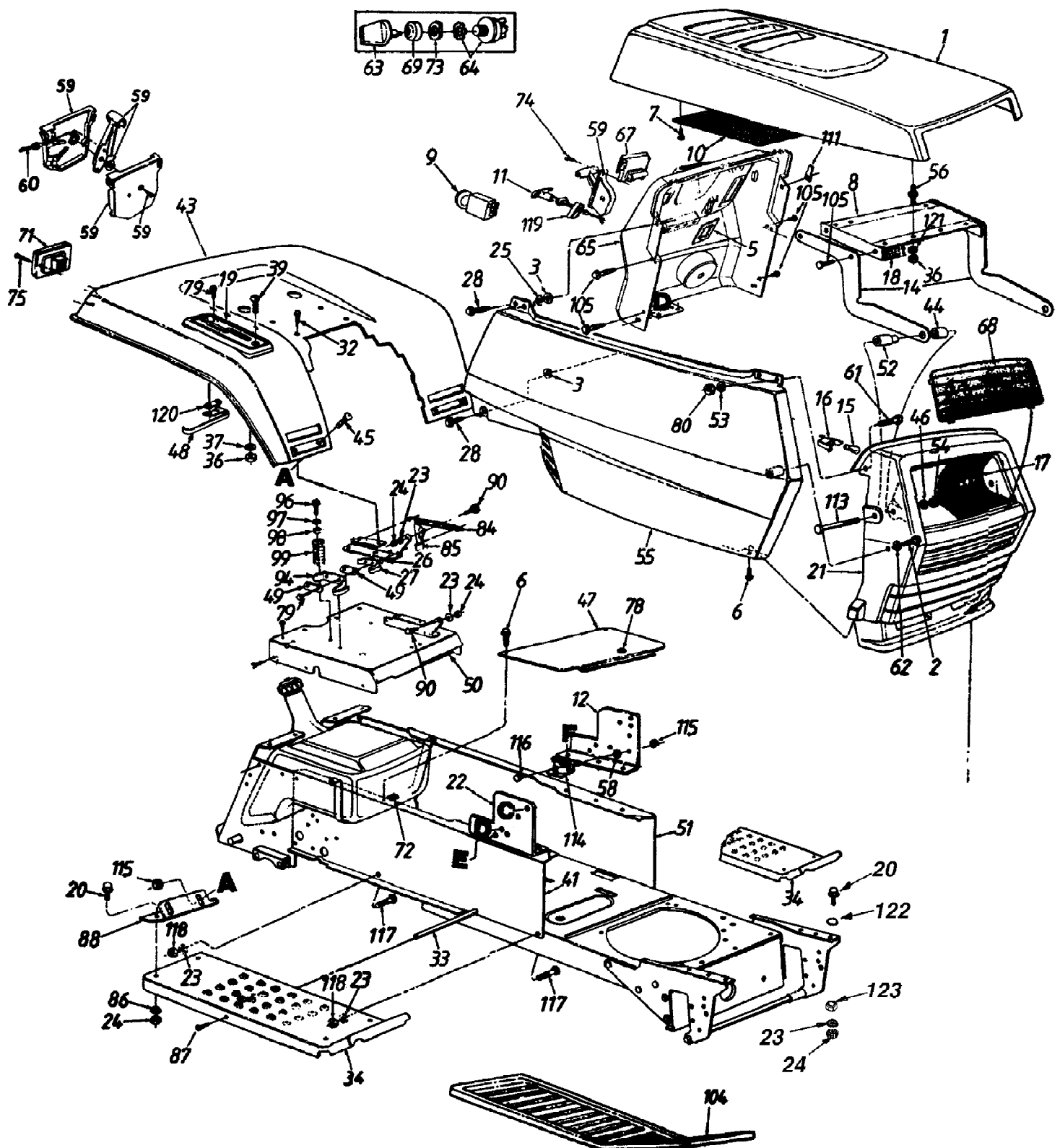
14BU836H190 GT-205 (1999)
Engine Accessories

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Ref #	Part Number	Qty	S/P/F	Description
1	712-0271	1	/P	Hex Sems Nut 1/4-20 Thd.
2	783-0626A	1		Front Heat Shield
3	710-0604	1	S	Hex TT-Tap Scr. 5/16-18 x .62" Lg.
4	783-0023A	1	S	Heat Shield
5	751-0651	1	S	Exhaust Tube - L.H.
6	710-0148	1	/P	Hex Hd. F-Tap Scr. #8-32 x .38" Lg.
7	751-0564	1	S	Muffler Deflector
8	751-0616	1	S	Muffler
9	751-0650	1	S	Exhaust Tube - R.H.
10	710-1314	1	S	Hex Bolt 5/16-18 x .625" Lg.
11	736-0119	1	S	L-Wash. 5/16" I.D.
12	751-3141	1	S	Oil Drain Extension Hose
13	721-0460	1		Exhaust Gasket
14	710-0751	1	/P	Hex Bolt 1/4-20 x .62" Lg.
15	710-0599	1	/P	Hex Wash. Hd. TT-Tap Scr. 1/4-20 x .5"
16	751-3140	1	S	Oil Drain
17	710-0502A	1	/P	Hex Wash. Hd. Scr. 3/8-16 x 1.25" Lg.
18	751-3142	1		Oil Drain Cap
19	17958	1		Muffler Mounting Brkt.

14BU836H190 GT-205 (1999)
Hood And Fender Assembly

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14BU836H190 GT-205 (1999)
Hood And Fender Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1		1		UNKNOWN
2	710-0896	1	/P	Hex Wash. B-Tap Scr. 1/4 x .62" Lg.
3	726-0233	1	/P	Bolt Retainer 1/4" I.D.
5	783-0462	1	/P	Switch Retainer
6	710-0351	1	/P	Truss Mach. B-Tap Scr. #10 x .5" Lg.
7	710-0227	1	/P	Hex Wash. Hd. AB-Tap Scr. #8 x .5"
8	16903A	1	S	Hood Plate
9	725-1716	1	S	PTO Switch
10	723-0416	1		Screen
11	746-0614A	1	/P	Choke Control
12	17294B	1	S	Dash Support Brkt. - L.H.
14	16902A	1		Hood Hinge
15	725-0963	1	S	Lamp
16	725-1649	1	S	Twist Lock - Lamp Socket
17	777-8516	1		Reflector - Headlight
18	722-0199	1		Foam Seal
19	731-1647	1		Speed Control Index Brkt.
20	710-3008	1	/P/F	Hex Bolt 5/16-18 x .75" Lg.
21	731-1430B	1	S	Grille
22	17293B	1	S	Dash Support Bracket - R.H.
23	736-0119	1	S/F	L-Wash. 5/16" I.D.
24	712-3010	1	S	Hex Sems Nut 5/16-18 Thd.
25	736-0176	1	S	Fl-Wash. 1/4" I.D. x .93" O.D.
26	726-0278	1		Insulator Boss Plate
27	725-1439	1		Seat Spring Switch
28	710-0642	1	/P	Hex Wash. TT-Tap Scr. 1/4-20 x .75"
32	710-0726	1	/P	Hex Wash. Hd. AB-Tap Scr.
33	738-0435	1		Running Board Rod
34	16922	1		Running Board - R.H.
	16921	1		Running Board - L.H.
36	712-0287	1	S/F	Hex Nut 1/4-20 Thd.
37	736-0329	1	S/F	L-Wash. 1/4" I.D.
39	710-0166	1	S	Truss Mach. Scr. 1/4-20 x 1.0" Lg.
41	17360C	1		R.H. Side Frame
43	783-0330A	1		Rear Fender
44	750-0755	1		Spacer .33" I.D. x .625" O.D.
45	710-0167	1	/P/F	Carriage Bolt 1/4-20 x .50" Lg.
46	736-0278	1		Fl-Wash. .328" I.D. x .68" O.D.
47	17393B	1	S	Transmission Panel
48	725-1713	1		Reverse Safety Switch
49	726-0279	1		Insulator Plate
50	683-0108A	1	S	Seat Plate
51	17361C	1		L.H. Side Frame
52	750-0754	1		Shld. Spacer .33" I.D.
53	736-0142	1	S	Fl-Wash. .281" I.D. x .5" O.D.
54	712-0158	1	S	Hex Cent. L-Nut 5/16-18 Thd.
55	731-1890	1	/P	Side Cover Ass'y. - R.H.
	731-1891	1		Side Cover Ass'y. - L.H. (Not Shown)
56	710-1034	1		Double Ended Stud 1/4-20 Thd.
58	736-0222	1	S	Ext. L-Wash. 1/4" I.D.
59	831-0823A	1	/P	Throttle Control Box Ass'y.
60	746-0630	1	S	Throttle Control Wire 39" Lg.
61	710-0258	1	S/F	Hex Bolt 1/4-20 x .62" Lg.

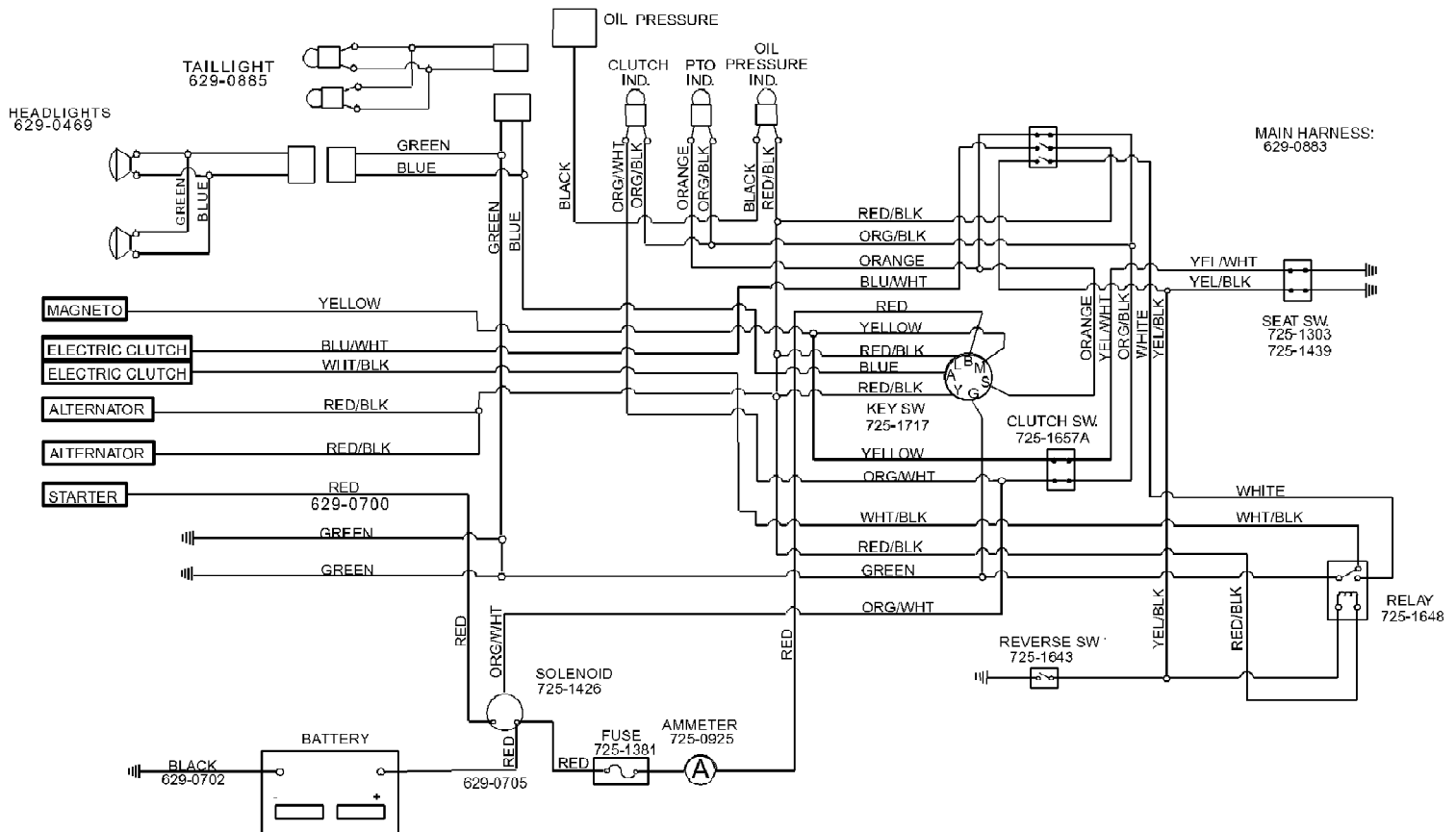
14BU836H190 GT-205 (1999)
Hood And Fender Assembly

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Ref #	Part Number	Qty	S/P/F	Description
62	736-0173	1	/P	Fl-Wash. .281" I.D. x .73" O.D.
63	725-1341B	1	/P	Ignition Key
64	725-1717	1	S	Ignition Switch
65	731-1771	1		Dash Panel
67	725-0925	1	S	Ammeter
68	731-1038A	1	S	Lens
69	725-1347	1	/P	Ignition Switch Cap
71	725-1729	1		Taillight Ass'y.
72	726-0139	1	/P	Speed Nut #10Z
73	725-1346	1	S	Ignition Switch Nut
74	710-0779A	1	/P	Truss Mach. AB-Tap Scr. #10 x .5" Lg.
75	710-0936	1		Truss Hd. AB-Tap Scr. #6 x .62"
78	731-0405	1		Snap Bushing
79	710-0227	1	/P	Hex Wash. Hd. AB-Tap Scr. #8 x .50"
80	712-0291	1	S	Hex L-Nut 1/4-20 Thd.
84	732-0581B	1	S	Ext. Spring 5.31" Lg.
85	17239A	1	S	Seat Lift Brkt.
86	736-0242	1	/P	Bell-Wash. .345" I.D. x .88" O.D.
87	710-0323	1	/P	Truss Machine Scr. 5/16-18 x .75" Lg.
88	17406	1	S	Fender Bracket - R.H.
	17407	1	S	Fender Bracket - L.H.
90	738-0296	1	S	Shld. Bolt .437" Dia. x .268"
94	725-1303	1	S	Spring Switch
96	710-0650	1	/P	Hex Flange TT-Scr. 5/16-18 x .875"
97	736-0159	1	S	Fl-Wash. 5/16" I.D.
98	722-0160	1		Bushing
99	732-0588	1		Compression Spring
104	731-1052	1		Foot Pad
105	710-0599	1	/P	Hex Tap Scr. 1/4-20 x .5" Lg.
111	712-0185	1		Speed Nut 1/4-20 Thd.
113	710-0176	1	/P	Hex Bolt 5/16-18 x 2.75"
114	725-1426	1	S	Solenoid
115	712-0271	1	/P	Hex Sems Nut 1/4-20 Thd.
116	710-0289	1	S/F	Hex Bolt 1/4-20 x .5" Lg.
117	710-1012	1	/P	Rib Neck Bolt 5/16-24 x .75" Lg.
118	712-0123	1	/P	Hex Nut 5/16-24 Thd.
119	17782	1		Retainer Clip
120	726-0320	1	S	Insulator Nut Plate
121	736-0270	1	/P	Bell-Wash. .265" I.D. x .75" O.D.
122	736-3078	1	/P	Fl-Wash. .349" I.D. x 1" O.D.
123	726-0201	1		Speed Nut .312" I.D.

14BU836H190 GT-205 (1999)
Schematic

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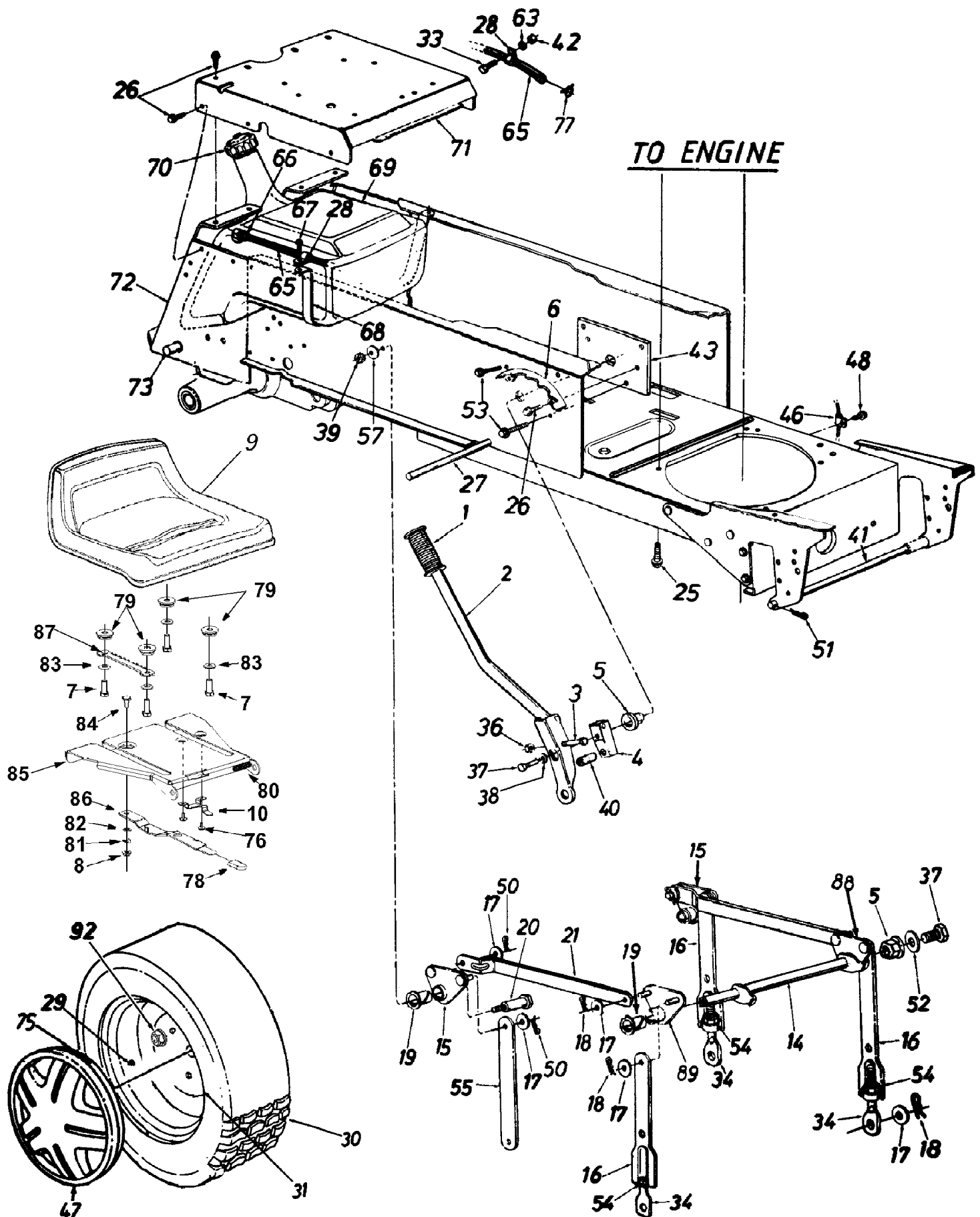
14BU836H190 GT-205 (1999)
Schematic

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Ref #	Part Number	Qty	S/P/F	Description
629-0883	629-0883	1		Main Harness
629-0885	629-0885	1		Taillight
629-0469	629-0469	1	S	Headlights
629-0700	629-0700	1	/P	Wire Ass'y
629-0702	629-0702	1		Black
629-0705	629-0705	1	/P	Red
725-1381	725-1381	1	S	Fuse
725-1426	725-1426	1	S	Solenoid
725-0925	725-0925	1	S	Ammeter
725-1643	725-1643	1		Reverse Sw.
725-1648	725-1648	1	S	Relay
725-1657A	725-1657A	1	S	Clutch Sw.
725-1439	725-1439	1		Seat Sw.
725-1303	725-1303	1	S	Seat Sw.
725-1717	725-1717	1	S	Key Sw

14BU836H190 GT-205 (1999)
Seat, Fuel Tank, Rear Wheel, Lift

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14BU836H190 GT-205 (1999)
Seat, Fuel Tank, Rear Wheel, Lift

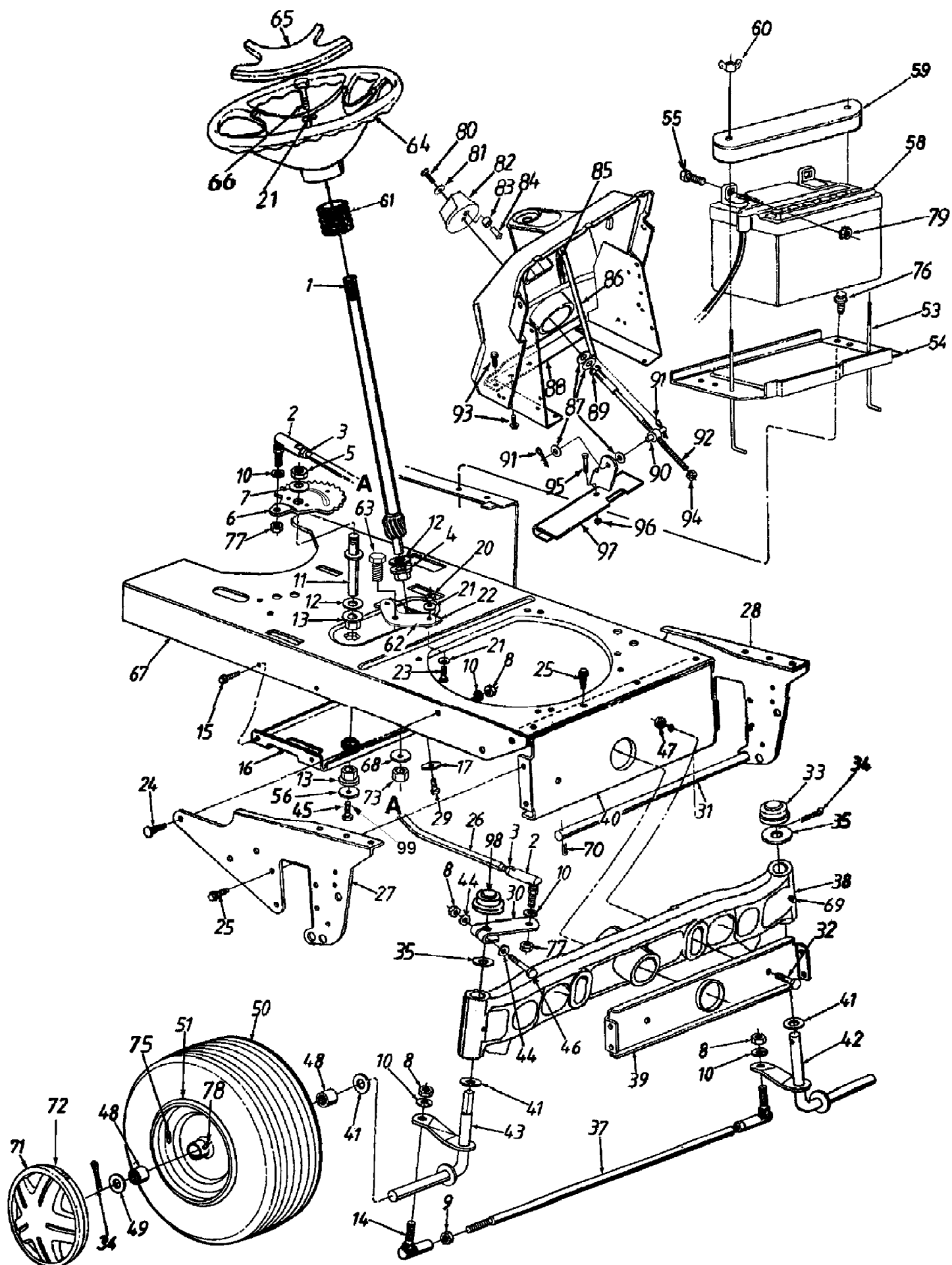
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Ref #	Part Number	Qty	S/P/F	Description
1	720-0233	1	S	Grip
2	17282	1	S	Lift Handle Ass'y.
3	710-0442	1	S/F	Hex Bolt 5/16-18 x 1.5" Lg.
4	748-0274A	1	/P	Lift Shaft Drive
5	741-0225	1	S	Plastic Hex Brg. 5/8" I.D.
6	14231	1	S	Index Brkt. Deck Lift
7	738-1007	1		Shoulder Screw 3/8-16 x .50
8	712-3027	1	S	Hex Flanged L-Nut 1/4-20 Thd.
9	757-0370A	1	S	Seat
10	783-0611	1		Seat Stop
14	983-0101	1	/P	Lift Shaft Ass'y.
15	13895	1		Lift Pivot Brkt. Ass'y.
16	17303	1	S	Adj. Deck Lift Link
17	736-0192	1	S	Fl-Wash. 1/2" I.D. x 1.00" O.D. x .090"
18	714-0101	1	S	Hairpin Cotter
19	741-0591	1	S	Flanged Brg. 5/8" I.D.
20	738-0445	1	S	Shld. Bolt 5/8" Dia. x .96" Lg. 3/8-16
21	13790	1	S	Connecting Link
25	710-0502A	1	/P	Hex Wash. Hd. Scr. 3/8-16 x 1.25" Lg.
26	710-0726	1	/P	Hex Thd. Rolling Scr. 5/16-18 x .75"
27	738-0435	1		Running Board Rod
28	726-0272	1	/P	Clamp
29	734-0255	1	S	Air Valve
30	634-0133	1		Rear Wheel Ass'y. Comp.
	734-0322	1		Tire Only
31	634-3178	1		Rear Wheel Rim Only
33	710-0258	1	S	Hex Bolt 1/4-20 x .62" Lg.
34	711-0817	1	S	Eye Bolt Adj. Link 1/2-13 Thd.
36	712-0158	1	S	Hex Cent. L-Nut 5/16-18 Thd.
37	710-0157	1	/P/F	Hex Bolt 5/16-24 x .75" Lg. (Gr. 5)
38		1		UNKNOWN
39	712-0181	1	S	Hex Top L-Nut 3/8-16 Thd.
40	732-0369	1	S	Compression Spring
41	738-0777A	1	/P	Deck Connecting Rod
42	712-0271	1	/P	Hex Sems Nut 1/4-20 Thd.
43	14170	1	S	Index Brkt. Reinforcement Plate
46	726-0273	1		Mounting Clamp
47	734-1785A	1	/P	Hub Cap
48	710-0599	1	/P	Hex Wash. Hd. TT-Tap Scr.
50	714-0111	1	S	Cotter Pin .09 Dia. x 1.0" Lg.
51	714-0149B	1	S	Int. Cotter Pin
52	736-0231	1	S	Flat Wash. .34" I.D. x 1.12" O.D.
53	710-0607	1	/P	Hex Wash. Hd. AB-Tap Scr.
54	712-0206	1	S	Hex Nut 1/2-13 Thd.
55	14399	1	S	Deck Link
57	736-0219	1	S	Bell-Wash. .4" I.D. x 1.13" O.D.
63	736-0329	1	S/F	L-Wash. 1/4" I.D.
65	751-0535-46	1	S	Fuel Line 46" Lg.
66	726-0205	1	/P	Hose Clamp
67	710-0776	1	S	Hex AB-Tap Scr. 1/4 x .62" Lg.
68	17424	1		Fuel Tank Strap
69	751-0566	1		Gas Tank
70	751-0531B	1	/P	Gas Gauge

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Seat, Fuel Tank, Rear Wheel, Lift

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Ref #	Part Number	Qty	S/P/F	Description
71	683-0108A	1	S	Seat Plate
72	783-0631	1	/P	Hitch Plate
73	738-0482	1		Hitch Rod
75	727-0425A	1	S	Spring Clip
76	710-1268	1	/P	Hex Wash. Hd. Tap Scr.
77	726-0272	1	/P	Hose Clamp
78	720-0309A	1	/P	Seat Adjustable Grip
79	731-1989	1		Spacer
80	732-0499	1		Compression Spring
81	736-0175	1	S	Spring Wash. .265" I.D.
82	736-0204	1	/P	Flat Washer .344" ID
83	736-0192	1	S	Flat Washer .531 x .93
84	738-0137A	1	S	Shld. Bolt .34" x 1/4-20 Thd.
85	783-0607A	1	S	Seat Pivot Brkt.
86	783-0609	1		Seat Lever
87	783-0753	1		Seat Selector
88	683-0097	1		Lift Pivot Brkt. - L.H.
89	683-0098	1		Lift Pivot Brkt. - R.H.
92	712-3050	1	/P	Lug Nut 7/16-14 Thd.



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Steering Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	738-0963	1	S	Steering Shaft Ass'y.
2	723-0448A	1	S	Ball Joint 7/16-20 Thd.
3	712-0240	1	S	Hex Jam Nut 7/16-20 Thd.
4	741-0656	1	S	Hex Flange Brg.
5	712-0318	1	/P/F	Hex Jam Nut 5/8-18 Thd.
6	717-0943C	1	/P	Steering Gear Segment
7	736-0317	1	/P	Bell-Wash. 5/8" I.D. x 1.25" O.D.
8	712-3054	1	/P	Hex Nut 3/8-24 Thd.
9	712-0711	1	/P	Hex Jam Nut 3/8-24 Thd.
10	736-0169	1	S/F	L-Wash. 3/8" I.D.
11	738-0768	1		Steering Gear Segment Shaft
12	736-0187	1	/P	FI-Wash. .64" I.D. x 1.24" O.D.
13	748-0227A	1	S	Hex Flange Brg. .63" I.D.
14	723-3018	1	S	Ball Joint Ass'y.
15	710-0599	1	/P	Hex Wash. Hd. TT-Tap Scr.
16	16888A	1	S	Deck Idler Support Brkt.
17	748-0389	1	S	Cap 1.25" x .16"
?19	736-0119	1	S/F	L-Wash. 5/16" I.D.
20	712-0123	1	/P/F	Hex Nut 5/16-24 Thd.
21	736-0242	1	/P	Bell-Wash. .345" I.D. x .88" O.D.
22	16894	1	S	Bearing Retainer Brkt.
23	710-0157	1	/P	Hex Bolt 5/16-24 x .75" Lg.
24	710-0793	1		Ribbed Neck Bolt 3/8-24 x .8" Lg.
25	710-0604	1	S	Hex Wash. TT-Tap Scr. 5/16-18 x .62"
26	711-1106A	1	/P	Steering Drag Link
27	783-0338	1		Pivot Bar Side Plate - R.H.
28	783-0337	1		Pivot Bar Side Plate - L.H.
29	710-1309	1	/P	Pan Hd. Scr. 5/16-18 x .63" Lg.
30	683-0061A	1	S	Steering Arm Ass'y.
31	738-0777A	1	/P	Deck Connecting Rod
32	738-0527	1	S	Shld. Bolt .498" Dia. x 2.45" Lg.
33	731-0484A	1	S	Cap
34	714-0121	1	S	Cotter Pin 5/32" Dia.
35	736-0316	1	S	Flat Washer
37	747-0753	1		Tie Rod 20.25" Lg.
38	719-0343A	1	S	Pivot Bar Ass'y.
39	16889A	1	S	Pivot Bar Support Brkt. - Front
40	16890A	1	S	Pivot Bar Support Brkt. - Rear
41	736-0188	1	/P	FI-Wash. .76" I.D. x 1.49" O.D.
42	638-0007A	1	S	Front Axle Ass'y. - L.H.
43	638-0008A	1	S	Front Axle Ass'y. - R.H.
44	736-0267	1	S	Flat Washer 3/8 x .870
45	710-0538	1	/P	Hex L-Scr. 5/16-18 x .62" Lg.
46	710-1257	1	/P	Hex Bolt 3/8-24 x 2.50" Lg.
47	712-0431	1	S	Hex L-Nut 3/8-16 Thd.
48	741-3032	1	S	Ball Brg. .75" I.D.
49	736-0316	1	S	FI-Wash. .71" I.D. x 1.5" O.D.
50	734-1722	1		Wheel Ass'y. Comp.
	734-0275	1	/P	Tire Only
51	634-0071	1		Rim Only
53	711-0222A	1	S	Battery Hold Down Rod
54	783-0346A	1	S	Battery Plate
55	710-3015	1	/P	Hex Bolt 1/4-20 x .75" Lg. (Gr. 5)

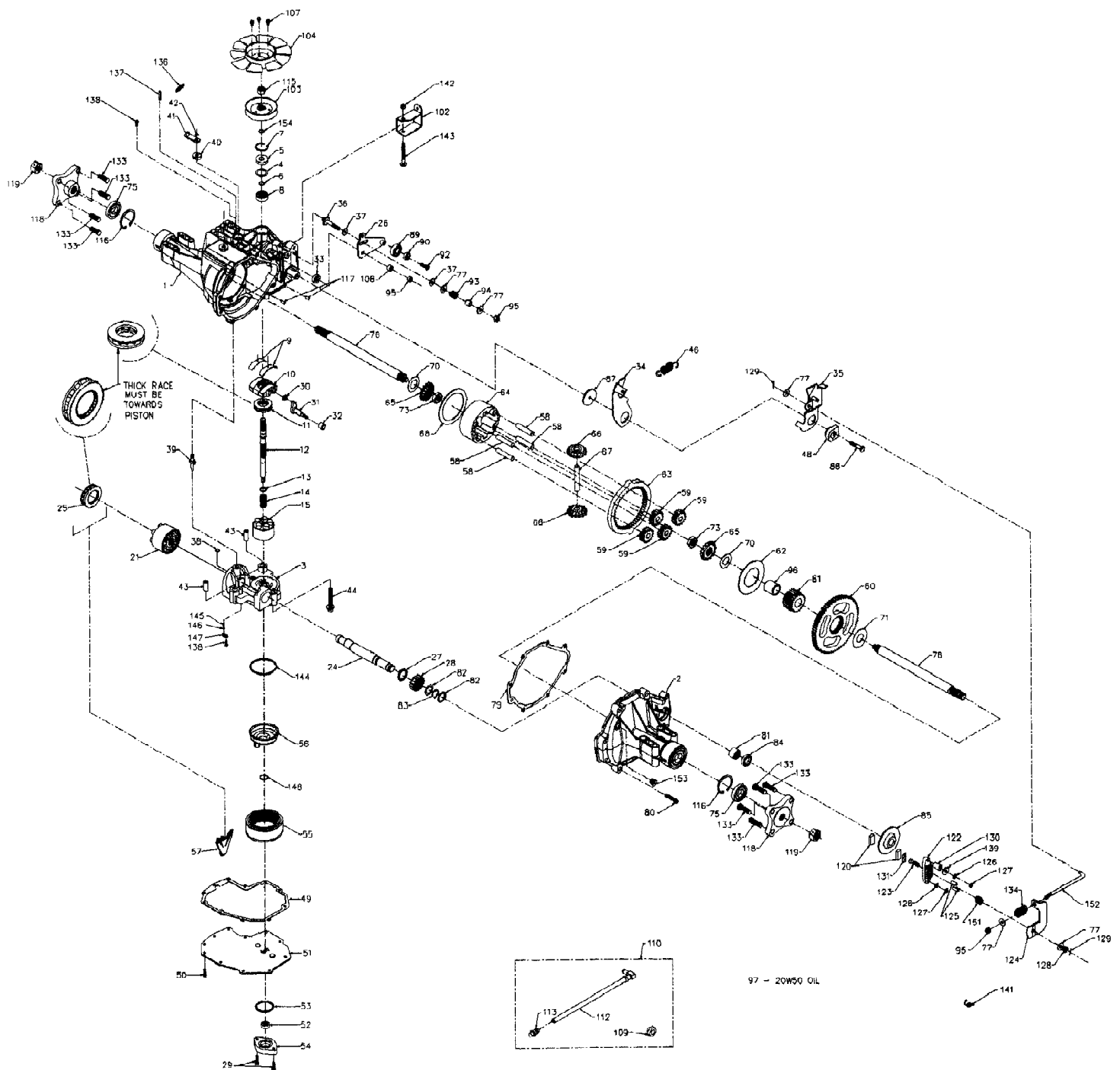
14BU836H190 GT-205 (1999)
Steering Assembly

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Ref #	Part Number	Qty	S/P/F	Description
56	736-0343	1	/P	Fl-Wash. .33" I.D. x 1.25" O.D.
58	725-1706	1	S	Battery (275 Cold Crank Amps)
59	731-1683	1		Battery Cover
60	712-3087	1	/P	Wing Nut Plastic 1/4-20 Thd.
61	731-0954	1	S	Steering Bellow
62	783-0465	1	S	Steering Brace
63	738-0966	1	S	Shld. Bolt .5" Dia. x .925" Lg.
64	731-1686	1	S	Steering Wheel
65	731-1509A	1	/P	Steering Wheel Insert
66	710-0643	1	/P	Hex L-Bolt 5/16-18 x 1" Lg.
67	17359C	1		Lower Frame
68	736-0452	1	S	Bell-Wash. .396" I.D. x 1.14" O.D.
69	737-3000	1	S	Grease Fitting
70	714-0149B	1	S	Internal Cotter Pin
71	734-1784A	1	S	Hub Cap
72	727-0425A	1	S	Spring Clip
73	712-3017	1	S	Hex Nut 3/8-16 Thd.
75	734-0255	1	S	Air Valve
76	710-0896	1	/P	Hex Wash. B-Tap Scr. 1/4" x .62" Lg.
77	712-0262	1	/P	Hex Jam L-Nut 3/8-24 Thd.
78	737-0280	1	S	Grease Fitting
79	712-0271	1	/P	Hex Sems Nut 1/4-20 Thd.
80	710-3015	1	/P	Hex Cap Bolt 1/4-20 x .75" Lg.
81	736-0270	1	/P	Bell-Wash. .265" I.D. x .75" O.D.
82	720-0236	1	S	Plastic Knob 3" Dia.
83	750-0526	1		Spacer .38" I.D. x .5" O.D.
84	732-0675	1		Ball Plunger
85	732-0748	1	S	Ext. Spring 4.62" Lg.
86	727-0469	1		Indicator Strip Ass'y.
87	736-0267	1	S	Fl-Wash. 3/8" I.D. x .87" O.D.
88	783-0272	1		Dash Support
89	716-0125	1	S	"E"-Ring
90	711-1002	1		Adjustment Ferrule
91	714-0101	1	S	Hairpin Clip
92	747-0629	1		Height Adjustment Rod
93	710-0604	1	S	Hex Wash. TT-Tap Scr. 5/16-18 x .62"
94	712-0449A	1		Hex L-Nut 3/8-8 Twin Thd.
95	710-0606	1	/P	Hex Bolt 1/4-20 x 1.5" Lg.
96	712-0324	1	/P	Hex L-Nut 1/4-20 Thd.
97	683-0096	1	S	"U" Channel Ass'y.
98	726-0341	1	/P	Cap
99	736-0119	1	S	Lock Washer 5/16

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Ref #	Part Number	Qty	S/P/F	Description
1	HG-70297	1		Main Housing Ass'y.
2	HG-70300	1		R.H. Housing Ass'y.
3	HG-70299	1	S	Center Section Ass'y.
4	HG-2003018	1	/P	Spacer
5	HG-9008000-0128	1	/P	Seal
6	HG-2003016	1	/P	Wire Retaining Ring
7	HG-2003052	1	/P	Retaining Ring
8	HG-2003043	1	S	Ball Bearing
9	HG-2003023	1	S	Cradle Bearing
10	HG-2003087	1	/P	Variable Swashplate
11	HG-50551	1	S	Thrust Bearing
12	HG-50795	1		Input Shaft
13	HG-2003017	1	/P	Block Thrust Washer
14	HG-2003014	1	/P	Block Washer
15	HG-70079	1	S	Cylinder Block Ass'y.
21	HG-70082	1	/P	Cylinder Block Ass'y.
24	HG-50662	1		Output Shaft
25	HG-50552	1	/P	Thrust Bearing
26	HG-50857	1		Control Arm
27	HG-50774	1		Spacer
28	HG-50661	1		16T Pinion Gear
29	HG-50095	1		Capscrew M6 x 1-20
30	HG-2000015	1	/P	Slot Guide
31	HG-50807	1		Trunnion Arm
32	HG-2003009	1		Trunnion Bushing
33	HG-9008000-0126	1	/P	Seal
34	HG-50831	1		Return Arm
35	HG-50832	1		Actuating Arm
36	HG-50284	1		Stud 5/16-24 Thd.
37	HG-50281	1		Friction Puck
38	HG-2003554	1	S	Bypass Plate
39	HG-2003555	1		Bypass Actuator
40	HG-45074	1	/P	Seal
41	HG-50270	1		Bypass Arm
42	HG-44870	1		Retaining Ring
43	HG-50002	1	/P	Pin
44	HG-50016	1		Screw
46	HG-50833	1		Neutral Spring
48	HG-50835	1		Adjusting Spring
49	HG-50783	1	/P	Lower Gasket
50	HG-50437	1		Self-Tapping Screw
51	HG-50785	1		Lower Cover
52	HG-50273	1	/P	Gerotor Ass'y.
53	HG-9004101-1340	1	/P	O-Ring
54	HG-50260	1		Gerotor Cover
55	HG-50784	1	S	Filter
56	HG-50786	1	S	Charge Manifold
57	HG-50796	1		Retainer, Motor Bearing
58	HG-50776	1		Pin, Carrier
59	HG-50763	1		15T Planet Gear
60	HG-50646	1		67T Spur Gear
61	HG-50645	1		21T Sun Gear
62	HG-50769	1		Planet Thrust Plate

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Ref #	Part Number	Qty	S/P/F	Description
63	HG-50764	1		51T Ring Gear
64	HG-50765	1		Planetary Carrier
65	HG-50647	1		Miter Gear
66	HG-50648	1		Miter Gear
67	HG-50766	1		Shaft, Differential
68	HG-50767	1		Differential, Thrust Plate
70	HG-50770	1		Washer
71	HG-50788	1		Washer
73	HG-50791	1		Hex Jam Nut 5/8-18 Thd.
75	HG-50772	1	/P	Seal
76	HG-50825	1		Shaft, Axle
77	HG-44130	1	S	Washer
79	HG-50778	1		Gasket, Main Housing
80	HG-50868	1		Torx Hd. Scr. 5/15-18 Thd.
81	HG-44752	1		Needle Bearing
82	HG-50777	1		Washer
83	HG-50775	1		Retaining Ring
84	HG-50773	1		Seal
85	HG-50779	1		Brake Disk
87	HG-50836	1		Washer
88	HG-50837	1		Screw 5/16-24 x 1.75" Lg.
89	HG-44147	1		Bearing
90	HG-50839	1		Spacer, Locating
92	HG-50870	1		Countersunk Screw
93	HG-50277	1		Spring
94	HG-50278	1		Spacer
95	HG-50108	1	S	Hex L-Nut 5/16-24 Thd.
96	HG-50866	1		Sleeve Bearing
97	HG-50006	1		Oil (.91 Gal.)
102	HG-50813	1		Torque Bracket
103	HG-50818	1	/P	Pulley
104	HG-50848	1	/P	Fan
106	HG-50850	1	S	Spacer, Trunnion
107	HG-50851	1	/P	Screw
109	HG-50133	1	/P	Vent Bushing
110	HG-70302	1		Fitting Kit
112	HG-70301	1		Hose Fitting Ass'y.
113	HG-70109	1	/P	Cap-Vent Ass'y.
115	HG-44133	1	/P	Jam Nut
116	HG-50859	1		Retaining Ring
117	HG-9004800-2506	1		Std. Handle Pin
118	HG-70276	1	S	Hub
119	HG-50863	1	S	Hex Nut 3/4-16 Thd.
120	HG-44132	1	S	Puck, Brake
122	HG-50879	1		Brake, Yoke
123	HG-44138	1		Bolt, Square Head
124	HG-50911	1		Arm, Brake
125	HG-44127	1	S	Pin, Brake
126	HG-43177	1		L-Wash. 1/4" I.D.
127	HG-43178	1		Hex Nut 1/4-20 Thd.
128	HG-44142	1	S	Castle Nut
129	HG-44101	1	S	Cotter Pin
130	HG-23711	1		Spacer

14BU836H190 GT-205 (1999)
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Ref #	Part Number	Qty	S/P/F	Description
131	HG-44134	1	S	Puck Plate
133	HG-50869	1	/P	Wheel Stud
134	HG-50915	1		Brake Spring
136	HG-50384	1	/P	Extension Spring
137	HG-50882	1		Spring Pin
138	HG-50653	1	/P	Screw, Self-Tapping 10-32 x .5"
139	HG-44278	1		Washer .265" I.D. x .875" O.D.
141	HG-50884	1	/P	Spring, Brake
142	HG-43064	1		Hex L-Nut 5/16-18 Thd.
143	HG-50886	1		Bolt 5/16-18 x 2.5" Lg.
144	HG-50793	1		O-Ring
145	HG-50654	1	S	Relief Spring
146	HG-9001214-2500	1		Ball
147	HG-50651	1		Plate, Relief
148	HG-50436	1	/P	O-Ring
151	HG-50919	1	/P	Brake Comp. Spring
152	HG-50914	1		Brake Pull Rod
153	HG-9005110-5600	1	/P	Plug
154	HG-50920	1		Wire Retaining Ring
	918-0249A	1	/P	Hydrostatic Trans Complete